

BRACKET KIT #14510 INST ALLA TION INSTRUCTIONS 1998-1999 Chevrolet CK Ext. Cab Pick Up

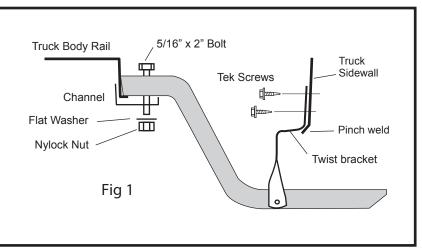
EXT CAB APPLICATIONS USE BOARDS PART #14080/16080

Hardware: (8 x) 5/16"x 3/4" hex head bolts (16 x) #14 T ek screws (8 x) Main brackets (8x) Bracket clamps

(8x) 5/16" Carriage bolts (24 x) 5/16" flat washers (8 x) Body rail channels (8 x) 5/16" x 2"Hex head bolts (24 x) 5/16" Nylock nuts (8 x) T wist brackets

Installation:

- 1. Locate placement of brackets as follows: Starting from the front wheel well measure back and mark the locations at 11", 29", 48", 68"
- 2. Pre-assemble hanger twist strap to brackets using 5/16"x3/4 hex head bolts, flat washers and nuts do not tighten.
- 3. Lay the short end of the bracket onto the "L" body rail which is already on the truck. One rail extends from front to rear on both the driver and the passenger side of the truck. Position the rail channel with the longest side parallel to the inside of the "L" body rail. Install a 5/16 x 2" hex head bolt through the bracket, through the hole in the rail channel and place a flat washer and lock nut and hand tighten.
- 4. Rest the angle of the twist strap on the pinch weld, then using Tek screws attach into the side wall (2 screws, one through each hole in the twist strap). Repeat for remaining brackets.
- 5. Tighten the bolt securing the twist strap to the bracket. Repeat for remaining brackets.
- 6. Tighten the bolt at the short end of the bracket (this will lock the bracket, rail channel and "L" body rail together. Repeat for remaining brackets.
- Install the bracket clamps for the board to the long end of each bracket using 5/16" carriage bolts, flat washers and lock nuts – leave loose. Repeat for remaining brackets.
- 8. Lay board on brackets in desired position. Turn bracket clamps in position over top of lips on board and tighten bolts.
- 9. Repeat for other side.



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